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RESPA CF2 QUALITY CABIN ENVIRONMENT AIR SYSTEM FOR BOBCAT T590 TRACK LOADER AND S590 WHEEL LOADER

IMPORTANT NOTES

The following design concept is for a basic RESPA CF2 (12vdc or 24vdc - please specify when ordering) External Air Filtration and Cab Pressuriser Kit (MERV+16 or HEPA>H13 Filter Element - please specify when ordering)

The System arrangement consists of:

- a) External Air- RESPA CF2 Unit: for Precleaning, Filtration and Pressurisation of the Cabin. This unit Precleans the External Air (>96% of debris is returned to the external environment), provides Filtered "Fresh Air" and Air Flow to pressurise the Cabin.
- b) The following drawings provide for general components for mounting and ducting of the kit.
- c) Optional ICPSensor (In- Cabin Pressure Sensor) is to monitor and Alarm if the Cabin Pressure drops below the set- point threshold. Audible and visual alarms are provided to indicate that the Cabin sealing has been compromised but primarily to indicate that the External Filter Element of the RESPA CF2 has become loaded, air flow has diminished and so the Filter Element requires replacement. For ICPS Settup refer to:- **Syklone Cab pressure Monitor System Installation Guidelines** (2020- SYKLITKTCABPRESEL1ENG- ICPS Manual- LSM).
- d) It is recommended that the RESPA Air outlet spigot is attached either directly to the machine cabin or the HVAC external air supply inlet plenum. Ensure HVAC external filter panel is removed so as Respa provides unrestricted clean filtered external air supply.
- e) If Respa is connected to machine cab and not via the HVAC external filter plenum then the HVAC external filter plenum must be sealed so as the only external air supply is via the Respa unit. This will in turn ensure that the HVAC is operated in recirculation mode only.

The Objectives of the technology is to provide:

- Highest protection of Operators Health to OEL Legislation Compliance for Airborne Particulate / Fibre Exposure.
- Increase Safety- avoids Co2 concentration in the Cabin that can cause fatigue risk, micro- sleeps, drowsiness and acidosis.
- Extension of Filter Element up to 1,000 hours.
- Protection and extension of HVAC Service Life and functionality.
- Increased Productivity.

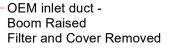
<u>Cabin Pressurisation:</u> Please note that it is the responsibility of the customer to ensure sealing of the Cabin to achieve >40 Pascal (optimum 80 Pascal - max 150 Pascal) cabin pressurisation. LSM Technologies can provide such work at additional charges.

Rev	Date	Changes	ECR	Ву	Client/Description: Farm and Garden	Designed by	Checked by	Approved by	Date Date		Scale
Α	19/11/20	Issued	0227	AF	Single Respa Unit System	AARONF	P.W.	Peter Woodford	23/03/21 05/11/20		N.T.S.
В	23/11/20	Design Amendments	0233	JAL	'DESIGN REGISTRATION PENDING'		Ph: 07 3725 8100		Cabin Air Quality Sys	tem	
С	23/03/21	As-Built	0247	JAL	This drawing is copyright protected. No part of this drawing in any form or		Fax: 07 3725 8199 16 Bluestone Circuit	Title Page			
					means is to be replaced, stored by retrieval system, transmitted or used by	TECHNOLOGIES	Seventeen Mile Rocks QLD 4073	Drawing Number		Revision	Sheet
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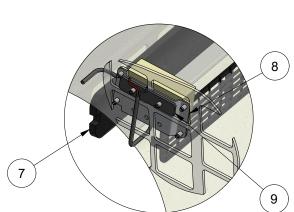
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- 1. Check components of supplied kit against parts list record serial numbers of RESPA unit, ICPS and Machine.
- 2. Fit Rubber Mounts and Respa Unit to Roof Mount Bracket using M10 hardware snug tighten.
- 3. Orient outlet segment of RESPA unit to 20° below horizontal to the rear.
- 4. Fit Stauff Clamps to supplied welded bracket and fit to Roof Mount Plate using M8 hardware leave loose.
- Lift Roof Mount Bracket assembly into position on roof and support.
 (Front mounting bolts can be fitted loosely ensuring the rubber spacers have been utilised).
- 6. Fit Tube Splitter and rubber ducting to the Respa Unit using hose clamps leave loose.
- 7. Mount In-Cab Pressure Sensor with Bracket and Mount Plate using M4 hardware. Route manometer tube to go through cab floor to atmosphere. Refer to **Syklone Cab pressure Monitor System Installation Guidelines** (2020- SYKLITKTCABPRESEL1ENG- ICPS Manual- LSM).
- 8. Remove OEM locknuts and washers from the inside and tilt cab fully back.
- 9. Remove 2 x OEM Intake Cover/filters from left and right of cab (threaded knobs)and remove upper bolts and spacers from OEM intake ducts
- 10. Fit Gaskets and Spacers and slide RH and LH intake ducts into the Rubber Hump Hoses.
- 12. Fix the Intake Ducts to the Roof Mount Plate and cab using M8 Hardware leave loose
- 13. Incrementally tighten M8 countersunk screws and OEM Threaded knobs to compress gaskets on each side and centralise the Roof bracket
- 14. Apply final tightening torques to all M10, M8 and M6 hardware. Tighen hose clamps.
- 15. Mount Electrical Relays in a suitable location in engine bay and make required connections. (Refer to Electrical Schematic Sheet 5)
- 16. Tie Manometer tube to harness open end to be down when cab is tilted forward.
- 17. Tilt cab forward and re-fit OEM Locknuts and washers snug tighten.

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PARTS LIST											
	PART NUMBER										
RESPA CF2- 4" Out 12V SPAL+ HEPAH13 Filter EXTLength 1 LSM-RCF2043-3											
Roof Mount Bracket for T590 Skid Steer Loader 1 03-03-0496											
Tube Splitter	•		1	03-03-0497							
Cab Air Intak	ke Duct for T590 Skid Steer Loader - R.H.		1	03-03-0498							
Stauff Mount	for T590 Skid Steer Loader		2	03-03-0499							
Cab Air Intak	ke Duct for T590 Skid Steer Loader - L.H.		1	03-03-0500							
Recirc Filter	Cover		1	03-03-0501							
ICPS Mount	Plate		1	03-03-0486	1						
Lock Bracket	t		1	03-03-0538							
Gland Seal 2 03-03-0539											
	Roof Mount Tube Splitter Cab Air Intak Stauff Mount Cab Air Intak Recirc Filter ICPS Mount Lock Bracke	PARTS LIST DESCRIPTION RESPA CF2- 4" Out 12V SPAL+ HEPAH13 Filter EXTLer Roof Mount Bracket for T590 Skid Steer Loader Tube Splitter Cab Air Intake Duct for T590 Skid Steer Loader - R.H. Stauff Mount for T590 Skid Steer Loader Cab Air Intake Duct for T590 Skid Steer Loader Cab Air Intake Duct for T590 Skid Steer Loader Cab Air Intake Duct for T590 Skid Steer Loader - L.H. Recirc Filter Cover ICPS Mount Plate Lock Bracket	PARTS LIST DESCRIPTION RESPA CF2- 4" Out 12V SPAL+ HEPAH13 Filter EXTLength Roof Mount Bracket for T590 Skid Steer Loader Tube Splitter Cab Air Intake Duct for T590 Skid Steer Loader - R.H. Stauff Mount for T590 Skid Steer Loader Cab Air Intake Duct for T590 Skid Steer Loader Cab Air Intake Duct for T590 Skid Steer Loader ICPS Mount Plate Lock Bracket	PARTS LIST DESCRIPTION QTY RESPA CF2- 4" Out 12V SPAL+ HEPAH13 Filter EXTLength 1 Roof Mount Bracket for T590 Skid Steer Loader 1 Tube Splitter 1 Cab Air Intake Duct for T590 Skid Steer Loader - R.H. 1 Stauff Mount for T590 Skid Steer Loader 2 Cab Air Intake Duct for T590 Skid Steer Loader - L.H. 1 Recirc Filter Cover 1 ICPS Mount Plate 1 Lock Bracket 1	PARTS LIST DESCRIPTION QTY PART NUMBER RESPA CF2- 4" Out 12V SPAL+ HEPAH13 Filter EXTLength 1 LSM-RCF2043-SYK Roof Mount Bracket for T590 Skid Steer Loader 1 03-03-0496 Tube Splitter 1 03-03-0497 Cab Air Intake Duct for T590 Skid Steer Loader - R.H. 1 03-03-0498 Stauff Mount for T590 Skid Steer Loader 2 03-03-0499 Cab Air Intake Duct for T590 Skid Steer Loader - L.H. 1 03-03-0500 Recirc Filter Cover 1 03-03-0501 ICPS Mount Plate 1 03-03-0486 Lock Bracket 1 03-03-0538						











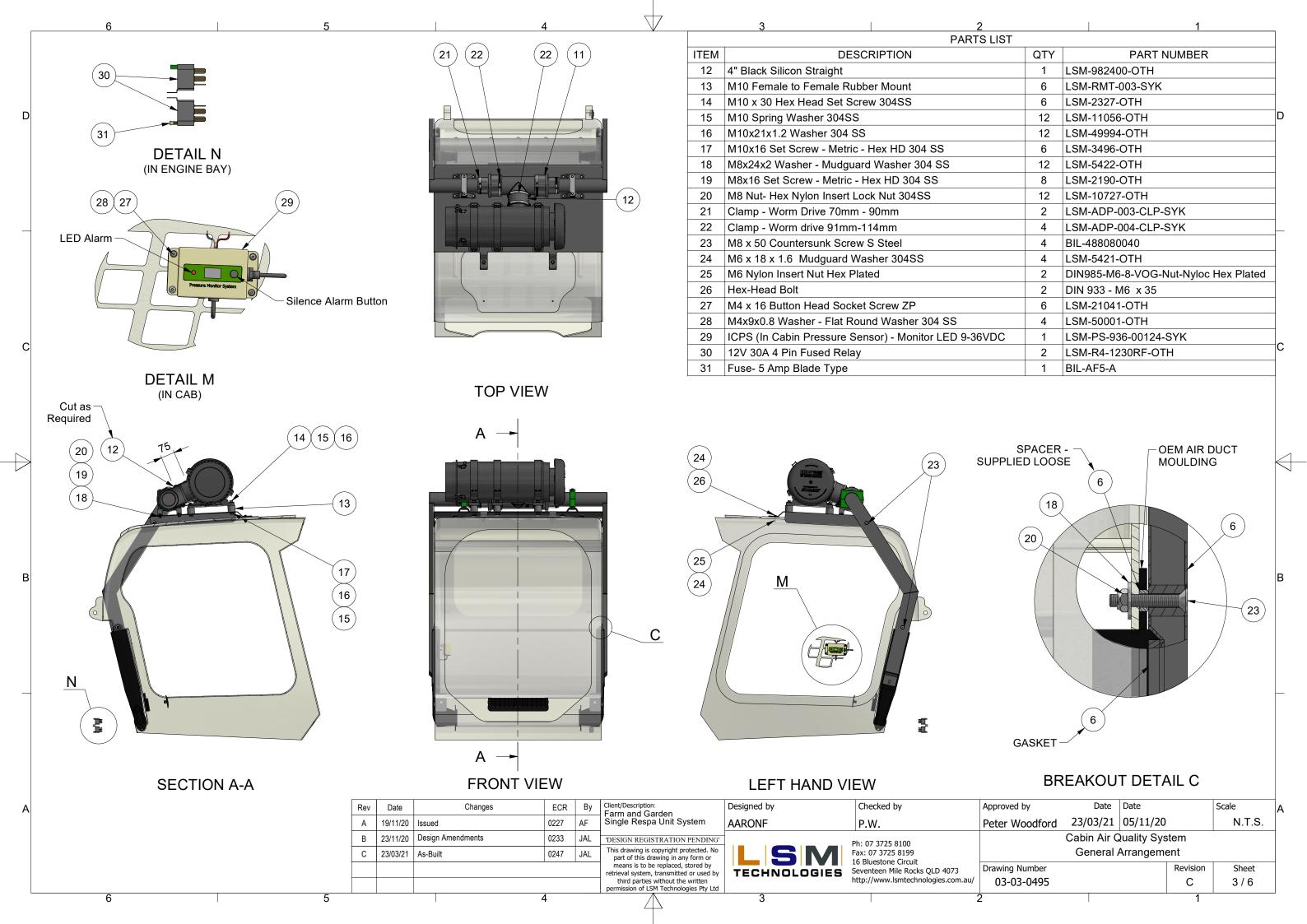
MACHINE CAB

DETAIL B

IMAGE A - CLIENT MACHINE

IMAGE B - RHS MACHINE

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В	23/11/20	Design Amendments	0233	JAL	'DESIGN REGISTRATION PENDING'		Ph: 07 3725 8100		Cabin Air Quali	ty System	
С	23/03/21	As-Built	0247	JAL	This drawing is copyright protected. No part of this drawing in any form or		Fax: 07 3725 8199	General Arrangement			
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BOBCAT T590 RESPA INSTALL - ALLFLEET MECHANICAL - ROCKHAMPTON









BOBCAT S590 RESPA INSTALL - LSM TECHNOLOGIES - BRISBANE

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С	23/03/21	As-Built	0247	JAL	This drawing is copyright protected. No part of this drawing in any form or		Fax: 07 3725 8199	Install Images			
			•	•	means is to be replaced, stored by retrieval system, transmitted or used by		16 Bluestone Circuit Seventeen Mile Rocks QLD 4073	Drawing Number		Revision	Sheet
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